

FEATURES

- -55° to $+125^{\circ}\text{C}$ operation
- 16 to 40 VDC input
- Fully Isolated
- Magnetic feedback
- Fixed frequency, 600 kHz typical
- Topology – Single Ended Forward
- 50 V for up to 50 ms transient protection
- Inhibit (input & output side)
- Sync function (in and out)
- Output trim on single output models
- Indefinite short circuit protection
- Remote sense on single output models
- Up to 87% efficiency / 43 W/in³
- Parallelable up to 148 watts

DC/DC CONVERTERS

28 VOLT INPUT

MFL SERIES

65 WATT



MODELS	
VDC OUTPUT	
SINGLE	DUAL
5	± 5
12	± 12
15	± 15
28	

Size (max): 3.005 x 1.505 x 0.400 inches (76.33 x 38.23 x 10.16 mm)

See Section B8, case U1, for dimensions.

Weight: 100 grams maximum

Screening: Standard, ES, or 883 (Class H). See Section C2 for screening options, see Section A5 for ordering information.

DESCRIPTION

The MFL Series™ 28-volt DC/DC converters are rated up to 65 watts of output power over a -55°C to $+125^{\circ}\text{C}$ temperature range with a 28 Vdc nominal input. Up to 70% of the rated output power can be drawn from either the positive or negative outputs. Current sharing allows the units to be paralleled for total power of up to 148 watts. The welded, hermetically sealed package is only 3.005 x 1.505 x 0.400 inches, giving the series an overall power density of up to 43 watts per cubic inch.

DESIGN FEATURES

The MFL Series converters are switching regulators that use a quasi-square wave, single ended forward converter design with a constant switching frequency of 600 kHz.

Isolation between input and output circuits is provided with a transformer in the forward path and a wide bandwidth magnetic coupling in the feedback control loop. The MFL uses a unique dual loop feedback technique that controls output current with an inner feedback loop and an output voltage with a cascaded voltage mode feedback loop.

The additional secondary current mode feedback loop improves transient response in a manner similar to primary current mode control and allows for ease of paralleling, but without the cost and complexity.

The cascaded constant frequency, pulse-width modulated converters use a quasi-square wave single-ended forward design. Tight load regulation is achieved through a wide-bandwidth magnetic feedback circuit. The output on single MFL models can be trimmed (see Figure 1 for voltage changes with different resistor values).

INHIBIT

The MFL Series converters have two TTL compatible inhibit terminals (INH1 and INH2) that can be used to disable power conversion, resulting in a very low quiescent input current and no generation of switching noise. An open collector TTL compatible low (<0.8 volts) is required to inhibit the converter between INH1 (pin 4) and Input Common (pin 2). An open collector TTL compatible low (<0.5 volts) is required to inhibit the converter between INH2 (pin 12) and Output Common (pin 8). The application of intermediate voltages to these pins (1.5 to 10.5 volts) should be avoided.

CURRENT AND PARALLEL OPERATION

Multiple MFL converters may be used in parallel to drive a common load (see Figure 2). In this mode of operation the load current is shared by two or three MFL converters. In current sharing mode, one MFL converter is designated as a master. The SLAVE pin (pin 11) of the master is left unconnected and the MSTR/INH2 pin (pin 12) of the master is connected to the SLAVE pin (pin 11) of the slave units. The units designated as slaves have the MSTR/INH2 pin (pin 12) connected to the SNS RTN pin (pin 9). Figure 2 shows the typical setup for two or three units in parallel. Note that synchronizing the units together (though shown in the figure) is not required for current sharing operation. A second slave unit may be placed in parallel with a master and slave; this requires the TRI pin (pin 3) of the master unit to be connected to the SNS RTN pin (pin 9).

When paralleled, 76% of the total combined power ratings of the MFL converters are available at the load. Overload and short circuit performance are not adversely affected during parallel operation.

CRANE

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B2-25

MFL SERIES

65 WATT

DC/DC CONVERTERS

ABSOLUTE MAXIMUM RATINGS

Input Voltage

- 16 to 40 VDC

Power Dissipation (Pd)

- 14 watts (16 watts MFL2805S, MFL2805D)

Output Power

- 50 to 65 watts depending on model

Lead Soldering Temperature (10 sec per lead)

- 300°C

Storage Temperature Range (Case)

- -65°C to +150°C

RECOMMENDED OPERATING CONDITIONS

Input Voltage Range

- 16 to 40 VDC continuous
- 50 V for 120 msec transient

Case Operating Temperature (Tc)

- -55°C to +125°C full power
- -55°C to +135°C absolute

Derate Output Power/Current

- Linearly from 100% at 125°C to 0% at 135°C

SYNC AND INHIBIT (INH1, INH2)

Sync In (525 to 675 kHz)

- Duty cycle 40% min, 60% max
- Logic low 0.8 V max
- Logic high 4.5 V min, 9 V max
- Referenced to input common
- If not used, connect to input common

Sync Out

- Referenced to input common

Inhibit (INH1, INH2) TTL Open Collector

- Logic low (output disabled)
 - INH1 referenced to input common
 - Logic low 0.8 V max
 - Inhibit pin current 10 mA max
 - INH2 referenced to output common
 - Logic low 0.5 V max
 - Inhibit pin current 5 mA max
- Logic high (output enabled)
 - Open collector

TYPICAL CHARACTERISTICS

Output Voltage Temperature Coefficient

- 100 ppm/°C typical

Input to Output Capacitance

- 150 pF, typical

Isolation

- 100 megohm minimum at 500 V

Audio Rejection

- 50 dB typical

Conversion Frequency

- Free run mode 600 kHz typical
- 550 kHz min, 650 kHz max
- External sync range 525 to 675 kHz

Inhibit Pin Voltage (unit enabled)

- INH1 = 9 to 12 V, INH2 = 6 to 9 V

PINS NOT USED

TR1, Master, and Slave

If not used, leave unconnected

Electrical Characteristics: -55°C to +125°C¹ Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.

SINGLE OUTPUT MODELS		MFL2805S			MFL2812S			MFL2815S			MFL2828S ¹			UNITS
PARAMETER	CONDITION	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX ¹	
OUTPUT VOLTAGE	Tc = 25°C	4.95	5.00	5.05	11.88	12.00	12.12	14.85	15.00	15.15	27.72	28.00	28.28	VDC
OUTPUT CURRENT	VIN = 16 TO 40 VDC	0	—	10	0	—	5	0	—	4.33	0	—	2.32	A
OUTPUT POWER	VIN = 16 TO 40 VDC	0	—	50	0	—	60	0	—	65	0	—	65	W
OUTPUT RIPPLE	Tc = 25°C	—	15	35	—	30	75	—	30	85	—	100	200	mV p-p
VOLTAGE 10 k - 2 MHz	Tc = -55°C to +125°C	—	30	50	—	45	100	—	45	110	—	—	—	mV
LINE REGULATION	VIN = 16 to 40 VDC	—	0	20	—	0	20	—	0	20	—	20	60	mV
LOAD REGULATION	NO LOAD TO FULL	—	0	20	—	0	20	—	0	20	—	20	75	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	16	28	40	VDC
NO LOAD TO FULL	TRANSIENT ² 50 ms	—	—	50	—	—	50	—	—	50	—	—	50	V
INPUT CURRENT	NO LOAD	—	70	120	—	50	80	—	50	80	—	60	100	mA
	FULL LOAD	—	—	2.5	—	—	2.8	—	—	3.0	—	—	2.8	A
	INHIBITED - INH1	—	9	14	—	9	14	—	9	14	—	9	14	mA
	INHIBITED - INH2	—	35	70	—	35	70	—	35	70	—	35	70	mA
INPUT RIPPLE CURRENT	10 kHz - 10 MHz	—	15	50	—	15	50	—	15	50	—	20	50	mA pp
EFFICIENCY	Tc = 25°C	77	80	—	83	86	—	84	87	—	83	86	—	%
LOAD FAULT ³	POWER DISSIPATION													
	SHORT CIRCUIT													
	Tc = 25°C	—	12.5	16	—	10	14	—	10	14	—	7	14	A
	RECOVERY	—	1.5	4	—	1.5	4	—	1.5	4	—	1.0	4	ms
STEP LOAD RESP.	50% - 100% - 50%													
	TRANSIENT	—	250	350	—	450	600	—	500	600	—	800	1400	mV pk
	RECOVERY ⁴	—	1.5	3.0	—	1.5	3.0	—	1.5	3.0	—	1.5	3.0	ms
STEP LINE RESP.	16 - 40 - 16 VDC													
	TRANSIENT ⁵	—	250	300	—	250	400	—	250	400	—	250	800	mV pk
	RECOVERY ⁴	—	200	300	—	200	300	—	200	300	—	200	400	μs
START-UP	DELAY	—	3.5	6	—	3.5	6	—	3.5	6	—	3.5	6	ms
	OVERSHOOT	—	0	25	—	0	50	—	0	50	—	0	100	mV pk

Notes

1. MFL2828S specifications are at 25°C Tc, contact your Interpoint representative for more information.
2. Unit will shut down above approximately 45V but will be undamaged and will restart when voltage drops into normal range.
3. Indefinite short circuit protection not guaranteed above 125°C case.

4. Recovery time is measured from application of the transient to point at which Vout is within 1% of final value.

5. Transition time ≥ 10 μs.

DC/DC CONVERTERS

MFL SERIES 65 WATT

Electrical Characteristics: -55°C to +125°C Tc, 28 VDC Vin, 100% load, free run, unless otherwise specified.

DUAL OUTPUT MODELS		MFL2805D			MFL2812D			MFL2815D			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE	$+V_{OUT}$	4.95	5.00	5.05	11.88	12.00	12.12	14.85	15.00	15.15	VDC
	$-V_{OUT}$	4.92	5.00	5.08	11.82	12.00	12.18	14.77	15.00	15.23	
OUTPUT CURRENT ¹ $V_{IN} = 16$ TO 40 VDC	EACH OUTPUT	0	—	7	0	—	3.5	0	—	3.03	A
	TOTAL OUTPUT	0	—	10	0	—	5	0	—	4.34	
OUTPUT POWER	$V_{IN} = 16$ TO 40 VDC	0	—	50	0	—	60	0	—	65	W
OUTPUT RIPPLE VOLTAGE $\pm V_{OUT}$	10 kHz - 2 MHz	—	50	100	—	50	120	—	50	150	mV p-p
LINE REGULATION $V_{IN} = 16$ TO 40 VDC	$+V_{OUT}$	—	0	50	—	0	50	—	0	50	mV
	$-V_{OUT}$	—	25	100	—	25	100	—	25	100	
LOAD REGULATION NO LOAD TO FULL	$+V_{OUT}$	—	0	50	—	10	100	—	10	100	mV
	$-V_{OUT}$	—	25	100	—	50	120	—	50	150	
CROSS REGULATION $T_c = 25^\circ\text{C}$	SEE NOTE 2	—	5	8	—	2	4	—	2	4	%
	SEE NOTE 3	—	3	6	—	2	4	—	2	4	
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	VDC
NO LOAD TO FULL	TRANSIENT ⁴ 50 ms.	0	—	50	0	—	50	0	—	50	V
INPUT CURRENT $T_c = 25^\circ\text{C}$	NO LOAD	—	50	120	—	50	100	—	50	100	mA
	FULL LOAD	—	—	—	—	—	2.80	—	—	3.00	A
	INHIBITED - INH1	—	9	14	—	9	14	—	9	14	mA
	INHIBITED - INH2	—	35	70	—	35	70	—	35	70	
INPUT RIPPLE CURRENT	10 kHz - 10 MHz	—	15	50	—	15	50	—	15	50	mA p-p
EFFICIENCY $25^\circ\text{C } T_c$	BALANCED LOAD	77	80	—	83	86	—	84	87	—	%
LOAD FAULT ⁵ $T_c = 25^\circ\text{C}$	POWER DISSIPATION	—	—	—	—	—	—	—	—	—	W
	SHORT CIRCUIT	—	12.5	16	—	10	14	—	10	14	W
	RECOVERY	—	1.5	4.0	—	1.5	4.0	—	1.5	4.0	ms
STEP LOAD RESPONSE $\pm V_{OUT}$	50 %–100%– 50% LOAD TRANSIENT	—	250	350	—	450	600	—	500	600	mV pk
	RECOVERY ⁶	—	1.5	3.0	—	1.5	3.0	—	1.5	3.0	ms
STEP LINE RESPONSE $\pm V_{OUT}$	16 – 40 – 16 V_{IN} TRANSIENT ⁷	—	250	300	—	250	400	—	250	400	mV pk
	RECOVERY ⁶	—	200	300	—	200	300	—	200	300	μs
START-UP	DELAY	—	3.5	6	—	3.5	6	—	3.5	6	ms
	OVERSHOOT	—	0	25	—	0	50	—	0	50	mV p

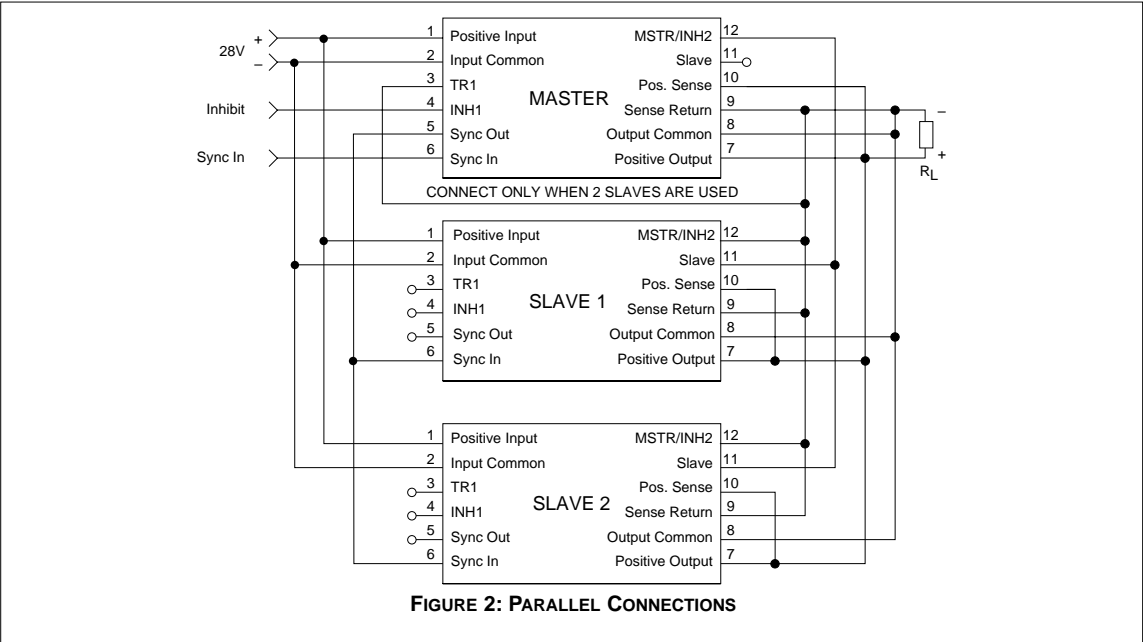
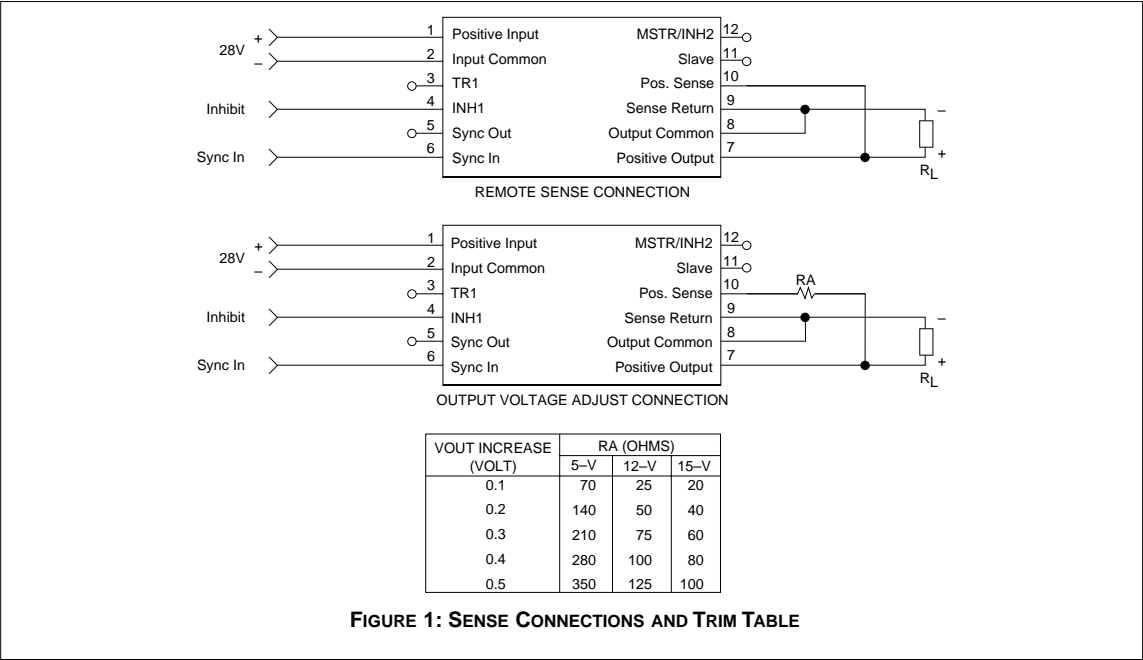
Notes

- Up to 70% of the total output power is available from either output providing the opposite output is simultaneously carrying 30% of the total power.
- Effect on the negative output under the following conditions:
 $+P_{out}$ 30% to 70%; $-P_{out}$ 70% to 30%
- Effect on the negative output under the following conditions:
 $+P_{out}$ 50%; $-P_{out}$ 10% to 50%
- Unit will shut down above approximately 45V but will be undamaged and will restart when voltage drops into normal range.
- Indefinite short circuit protection not guaranteed above 125°C case.
- Recovery time is measured from application of the transient to point at which V_{out} is within 1% of final value.
- Transition time $\geq 10 \mu\text{s}$.

MFL SERIES
65 WATT

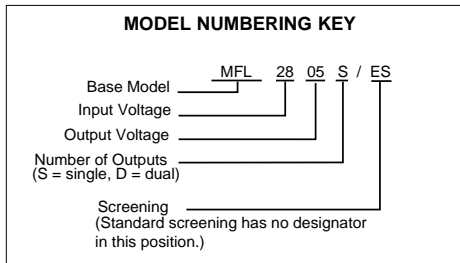
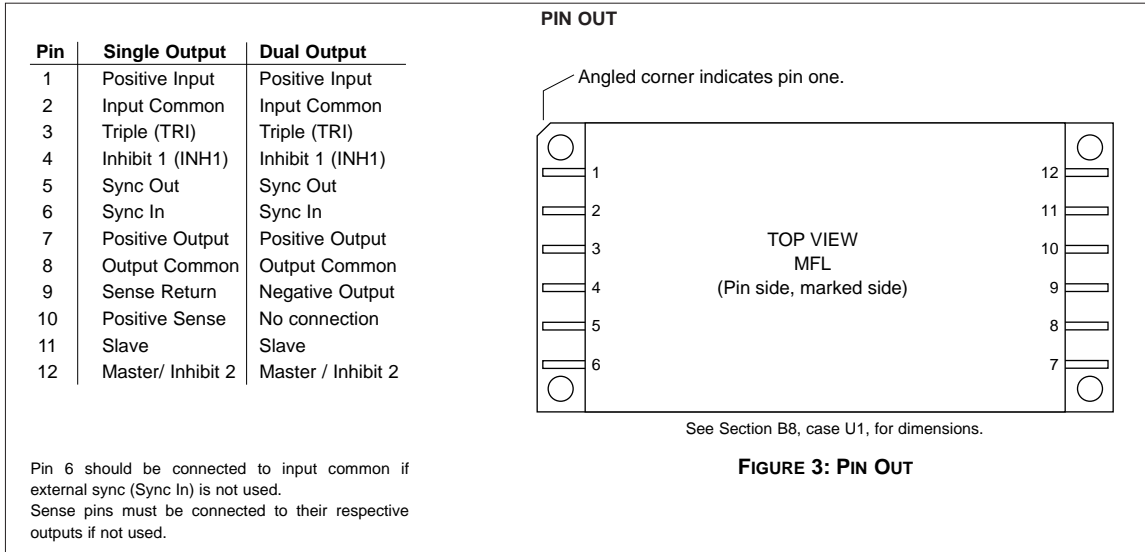
DC/DC CONVERTERS

SINGLE OUTPUT MODELS CONNECTION DIAGRAMS - SENSE AND PARALLEL



DC/DC CONVERTERS

MFL SERIES 65 WATT



SMD NUMBERS	
STANDARD MICROCIRCUIT DRAWING (SMD)	MFL SERIES SIMILAR PART
5962-9316301HXC	MFL2805S/883
5962-9316201HXC	MFL2812S/883
5962-9316101HXC	MFL2815S/883
IN PROCESS	MFL2828S/883
5962-9319101HXC	MFL2805D/883
5962-9319201HXC	MFL2812D/883
5962-9319301HXC	MFL2815D/883

For exact specifications for an SMD product, refer to the SMD drawing. See Section A3, SMDs, for more information.

Typical Performance Curves: 25°C T_c , 28 VDC Vin, 100% load, free run, unless otherwise specified.

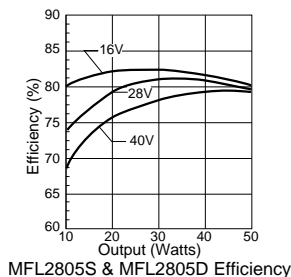


FIGURE 4

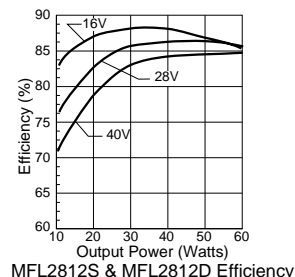


FIGURE 5

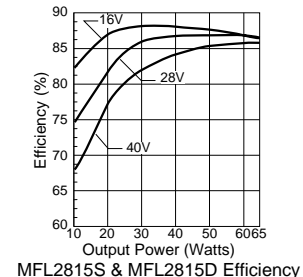
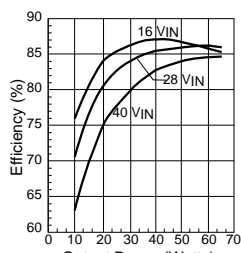


FIGURE 6

MFL SERIES 65 WATT

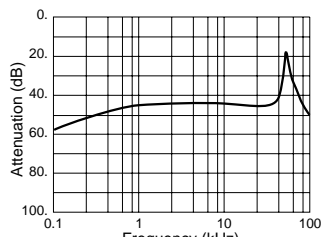
DC/DC CONVERTERS

Typical Performance Curves: 25°C T_c , 28 VDC V_{in}, 100% load, free run, unless otherwise specified.



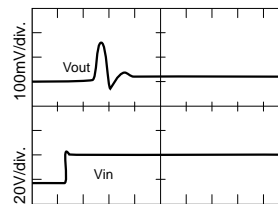
MFL2828S Efficiency

FIGURE 7



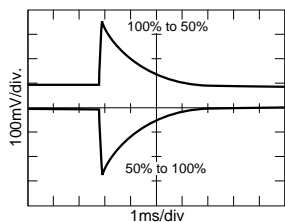
MFL Series Audio Rejection

FIGURE 8



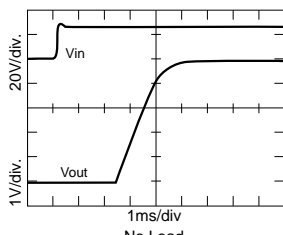
16 to 40 V
MFL2805S Step Line Response

FIGURE 9



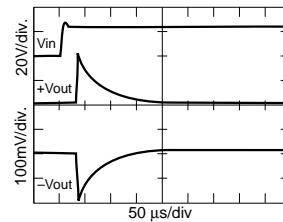
MFL2805S Step Load Response

FIGURE 10



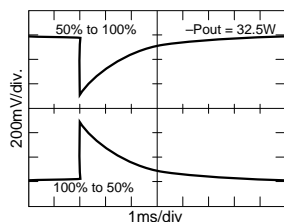
No Load
MFL2805S Turn On Response

FIGURE 11



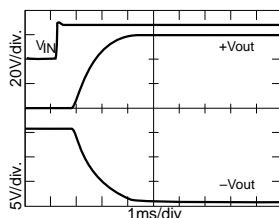
16 to 40 V
MFL2815D Step Line Response

FIGURE 12



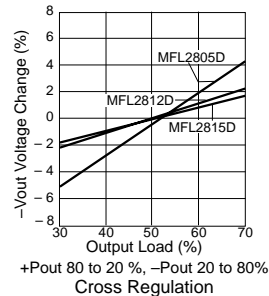
MFL2815D Step Load Response

FIGURE 13



No Load
MFL2815D Turn On Response

FIGURE 14



+P_{out} 80 to 20 %, -P_{out} 20 to 80%
Cross Regulation

FIGURE 15

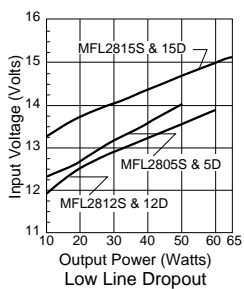


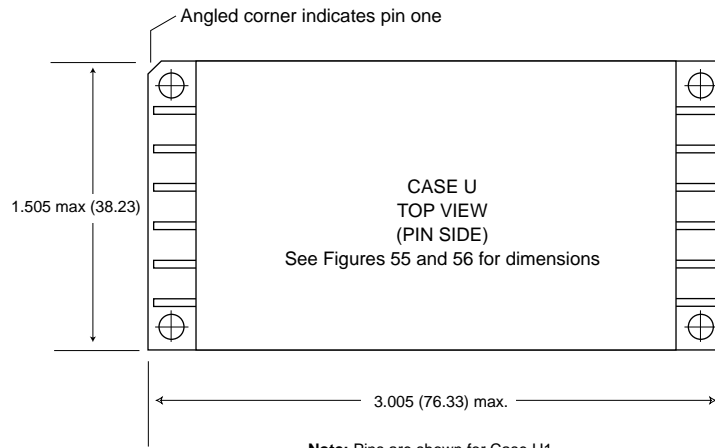
FIGURE 16

20022-001-DTS Rev A DQ# 1004

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CASE U

CASES



Note: Pins are shown for Case U1.

Materials

Header Cold Rolled Steel/Nickel/Gold
Cover Kovar/Nickel
Pins #52 alloy/Gold
compression glass seal

Case dimensions in inches (mm)

Tolerance ± 0.005 (0.13) for three decimal places
 ± 0.01 (0.2) for two decimal places
unless otherwise specified

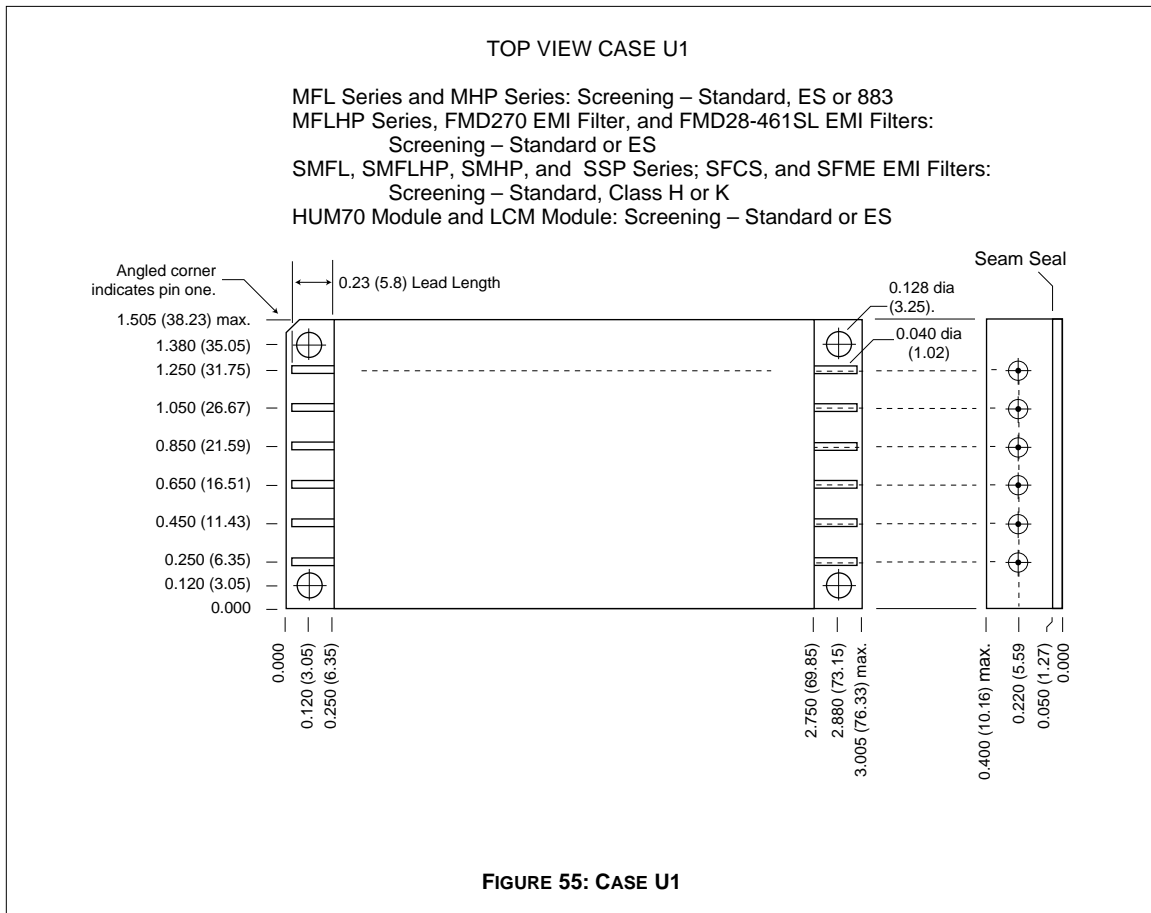
CAUTION

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

FIGURE 54: CASE U MAXIMUM DIMENSIONS

CASES

CASE U



QA SCREENING 125°C PRODUCTS

125°C PRODUCTS

TEST (125°C Products)	STANDARD	/ES	/883 (Class H)*
PRE-CAP INSPECTION Method 2017, 2032	yes	yes	yes
TEMPERATURE CYCLE (10 times) Method 1010, Cond. C, -65°C to 150°C Method 1010, Cond. B, -55°C to 125°C	no no	no yes	yes no
CONSTANT ACCELERATION Method 2001, 3000 g Method 2001, 500 g	no no	no yes	yes no
BURN-IN Method 1015, 160 hours at 125°C 96 hours at 125°C case (typical)	no no	no yes	yes no
FINAL ELECTRICAL TEST MIL-PRF-38534, Group A Subgroups 1 through 6: -55°C, +25°C, +125°C Subgroups 1 and 4: +25°C case	no yes	no yes	yes no
HERMETICITY TESTING Fine Leak, Method 1014, Cond. A Gross Leak, Method 1014, Cond. C Gross Leak, Dip (1 x 10 ⁻³)	no no yes	yes yes no	yes yes no
FINAL VISUAL INSPECTION Method 2009	yes	yes	yes

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

*883 products are built with element evaluated components and are 100% tested and guaranteed over the full military temperature range of -55°C to +125°C.

Applies to the following products

MOR Series	MHD Series	MGH Series	FMGA EMI Filter
MFLHP Series	MHV Series	MCH Series	FMSA EMI Filter
MFL Series	MHF+ Series	FM-704A EMI Filter	HUM Modules**
MHP Series	MHF Series**	FMD**/FME EMI Filter	LCM Modules**
MTR Series	MGA Series	FMC EMI Filter	LIM Modules
MQO Series**	MSA Series	FMH EMI Filter	

**MFLHP Series, MQO Series, MHF Series, FMD EMI Filters, Hum Modules, and LCM Modules do not offer '883' screening.